## MARTENSITIC TRANSFORMATIONS IN IRON ALLOYS

# FINAL REPORT

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The last phase of this work has been devoted to a study of shape memory ferrous alloys in the nominal Fe-Mn-Si system. Encouraging results were obtained and are summarized below. The work will be published as a series of three papers in Metallurgical transactions. A new (or renewal) proposal is being considered.

As part of a study on newly developed Fe-based shape memory alloys associated with FCC-HCP martensitic transformation, the shape memory behavior is reported and various physical factors influencing it discussed, based on experimental results from dilatometry and bending tests. The alloys studied exhibit a good SME without special training. The SME is significantly improved by prestraining at low temperatures. A higher net reversible strain is made available by over-prestraining, although the fully reversible prestrain usually does not exceed 2%. Superelasticity, the two-way shape memory and a softening effect of the matrix at low temperatures were considered.

Based on present experimental observations and related work, theoretical aspects of the self-accommodation and shape memory mechanism of e-martensite were considered in comparison with the well-known and widely studied Cu-based shape memory alloys. It followed that the gæe martensitic transformation and its related shape memory behavior share some similarities in self-accommodation of the transformation and variant reorientation upon deformation. Therefore, the basic processes involved in the shape memory behavior of e-martensite can be similarly generalized in terms of the model established for the Cu-based SMAs, although some details are significantly different.

As another part of the study on Fe-based shape memory alloys associated with FCC-HCP martensitic transformations, microstructural mechanisms were investigated in relation to the shape memory behavior for different experimental conditions. The shape memory behavior of several typical alloys is interpreted well in terms of the thermodynamic and mechanical aspects of the e martensitic transformation in competition with various irreversible deformation modes. For the polycrystalline alloys, favorable conditions for a perfect SME can be achieved by properly controlling various physical factors, such as the stacking fault energy, strength of the matrix, M<sub>s</sub> and T<sub>N</sub> temperatures and c/a ratio of the e phase. The potential competence of the present alloys for industrial and military applications was considered in the light of our newly proposed intersecting-shear mechanism for a fairly high recovery strain rate.

## **Publications**

- J. H. Yang and C. M. Wayman, "Development of Fe-Based Shape Memory Alloys Associated with FCC-HCP Martensitic Transformations. I. Shape Memory Behavior," <u>Metallurgical Transactions</u>, in press.
- J. H. Yang and C. M. Wayman, "Development of Fe-Based Shape Memory Alloys Associated with FCC-HCP Martensitic Transformations. II. Transformation Characteristics," <u>Metallurgical Transactions</u>, in press.
- J. H. Yang and C. M. Wayman, "Development of Fe-Based Shape Memory Alloys Associated with FCC-HCP Martensitic Transformations. III. Microstructural Interpretation," <u>Metallurgical Transactions</u>, in press.
- J. H. Yang and C. M. Wayman, "Self Accomodation and Shape Memory Mechanism of e-Martensite. I. Experimental Observations," <u>Materials Characterization</u>, in press.
- J. H. Yang and C. M. Wayman, "Self Accomodation and Shape Memory Mechanism of e-Martensite. II. Theoretical Considerations," <u>Materials Characterization</u>, in press.
- J. H. Yang and C. M. Wayman, "On Secondary Variants formed at Intersections of e-Martensite Variants," <u>Acta Metallurgica</u>, in press.
- J. H. Yang and C. M. Wayman, "Intersecting Shear Mechanisms for the Formation of Secondary e-Martensite Variants," <u>Acta Metallurgica</u>, in press.

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